



# THE REALITY OF NET ZERO SEMINAR SERIES



## Battery Energy Storage in Low Carbon Grids

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March 2025

Image Credit: Ed Hawkins CC-BY



## The ZERO Institute

www.zero.ox.ac.uk

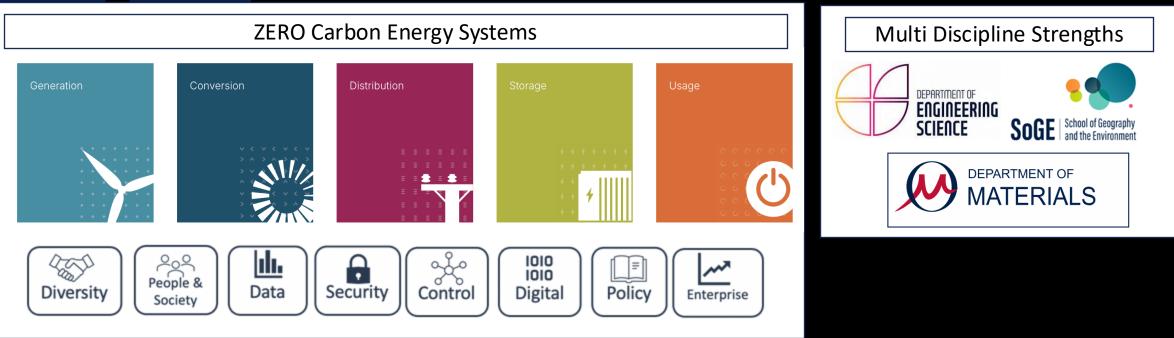
Founded in 2022 our goals are to:

- Establish Oxford as a centre for <u>thought leadership on the zero carbon energy transition</u> and accelerate our research to real world impact.
- Provide leadership in <u>stakeholder engagement</u>, **networking and development** for the community of energy researchers in Oxford.
- Build on existing research based in departments, to address interactions and systems issues <u>across disciplines</u>.
- Provide a single point of contact and a <u>'shop window</u> for energy research at Oxford, in partnership with the Oxford Energy Network.





## The ZERO Institute

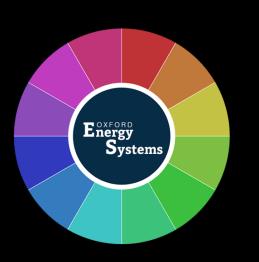


Vision: We want to shape the transition to a just and fair global zero-carbon energy system, through research that unifies technology, policy, and people.





## The ZERO Institute and OEN





#### ZERO FOUNDERS NETWORK



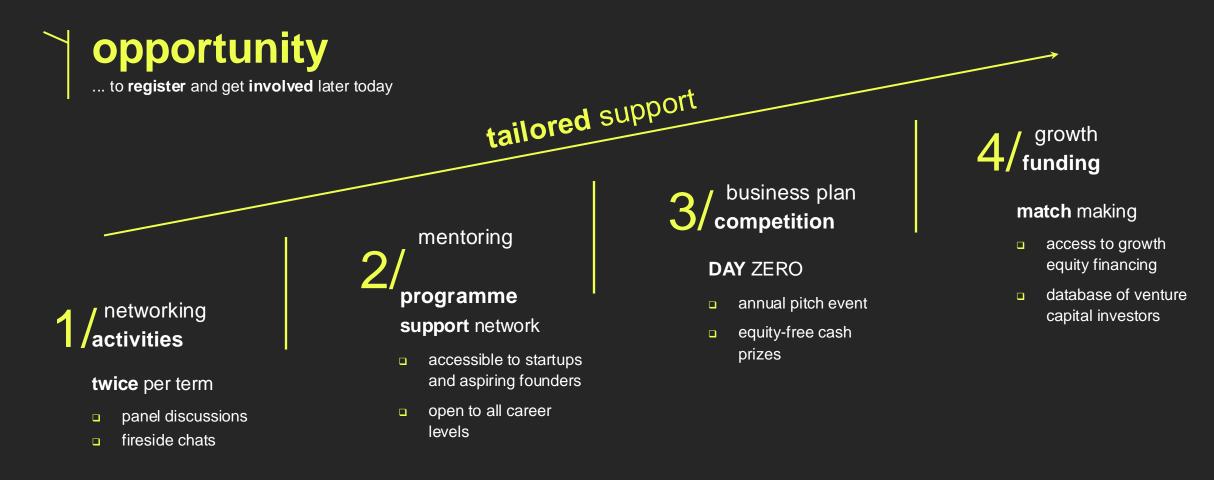
## The ZERO Institute Founders Network

zero.ox.ac.uk in ZERO Founders Network



# how?

building the new home for climate-tech founders and curious minds in Oxford

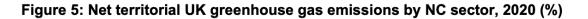


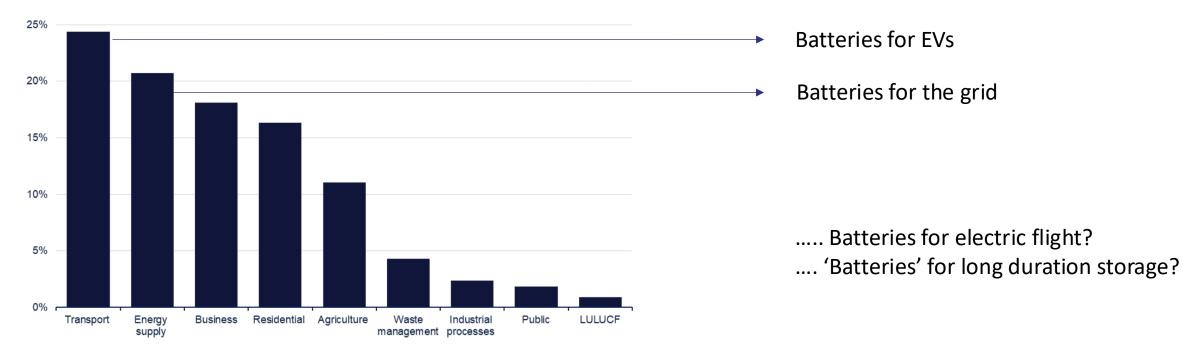
## CONTEXT: NET ZERO AND THE UN SUSTAINABILITY GOALS





#### CONTEXT: THE ROLE OF ENERGY STORAGE

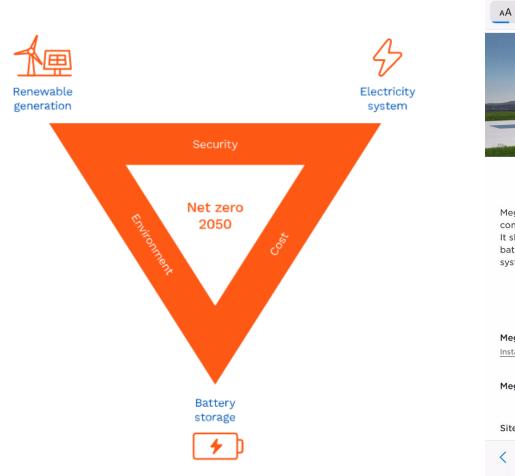


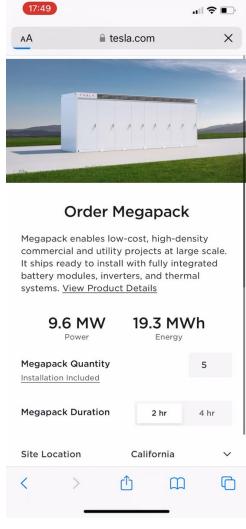


Source: Table 1.2, Final UK greenhouse gas emissions national statistics 1990-2020 Excel data tables Note: LULUCF is land use, land use change and forestry.

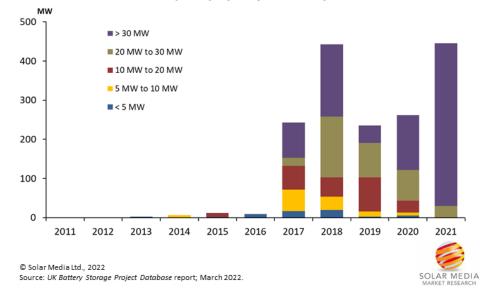
### CONTEXT: THE ROLE OF ENERGY STORAGE





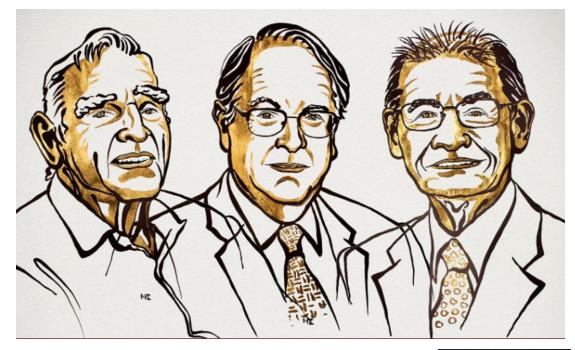


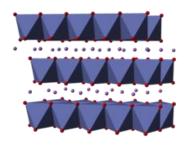
#### UK | Energy Storage | Utility Segment Built Capacity by Project Size by Year

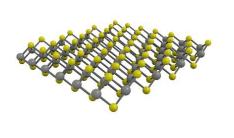


### CONTEXT: 2019 NOBEL PRIZE





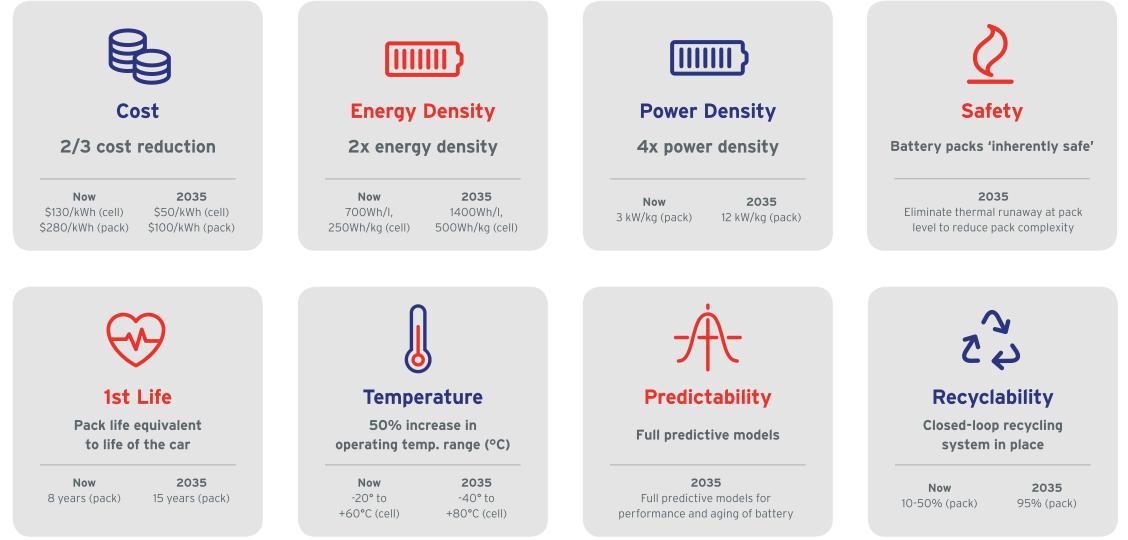








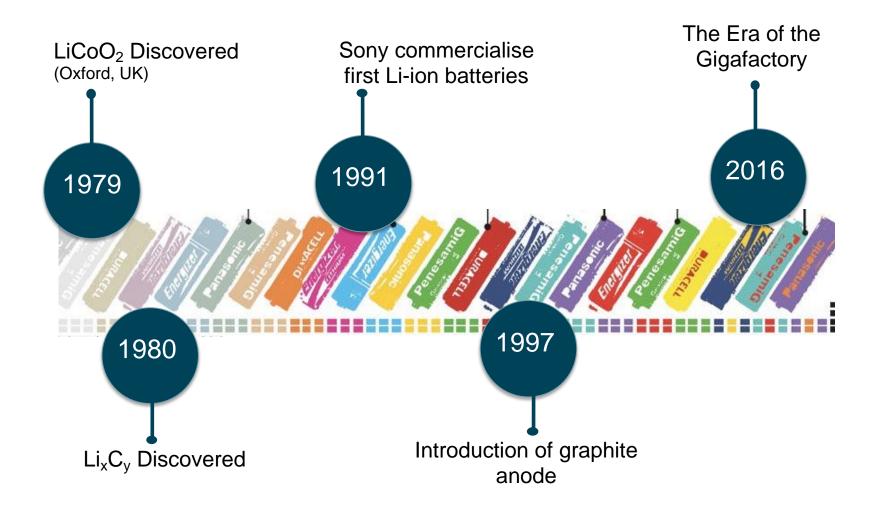
## CONTEXT: SEVEN YEARS OF THE FARADAY CHALLENGE Technical Targets – 2018



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### PERSPECTIVE: TIME TO COMMERCIALISATION





### CONTEXT: THE CONTINUED CHALLENGE FOR BATTERIES

2035

2035

-40° to

2035



500



#### The Great Application Power/Energy/Chemistry Trade-off 200C 20000 S 18000 Very high Strategic drivers performance hybrids Power focused 16000 weight sensitve 14000 (W/Kg) 12000 Perf range extende ensity 10000 Õ Power Strategic drivers 8000 Strategic drivers Strategic drivers Power focused Energy focused Energy focused cost sensitve weight & power sensitive cost sensitve 6000 -0 Full 4000 Perf eVTOL 2000 Motor Volume Auto bikes & E-bik low cost mobility, marine 0 100 200 300 400 Energy Density (Wh/Kg) LFP & Na-Ion Li anode NCA & NMC / Graphite & Si

#### Ref: WMG Discussion Document for the UK Battery Community

### PERSPECTIVE: ROLLS ROYCE 'BACK TO THE FUTURE'?

 $\mathbb{X}$ 





2/3 In 1900 Charles Rolls said: "The electric car is noiseless and clean. There is no smell or vibration; they should become very useful when charging stations can be arranged. For now, they will not be very serviceable – at least for many years to come."

#### **#SpiritElectrified**





### PERSPECTIVE: AGRATAS, BMW, STELLANTIS...



#### Jaguar Land Rover-owner t Vauxhall UK plant safe with spend £4bn on UK battery factory

In State State

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Image Credits: BBC

## electric vehicle plan

STELLANTIS Ellesmere Port

Electrifying Britain



TELLANTIS

③ 6 July 2021 · ₱ Comments

#### **BMW** investment secures future of Mini factories

① 1 day ago · ₱ Comments





### PERSPECTIVE: AND IT'S NOT JUST THE OEMS ....

#### Latest News



Nexeon Signs Agreement for First Commercial Volume Production Site and Secures Raw Material Supply Chain for Silicon Anodes

August 3, 2023



#### 06/09/2023

Echion secures significant investment from Volta Energy Technologies

Read More



#### Nyobolt Closes £50m Series B Funding to Bring Tungsten Batteries to Market

British fast-charging battery manufacturer Nyobolt has closed its Series B funding round, which will see £50 million pumped into the company.

READ MORE »

15 July 2022







Press releases

About:Energy Secures £1.5m Seed Investment to Position UK as Battery Data Leader

### PERSPECTIVE: BUT NO ONE SAID IT WOULD BE EASY...



#### The Economist

 $\equiv$  Menu Weekly edition The world in brief Q Search  $\sim$ 

#### Business | Electric shock

## Northvolt announces more cuts, worrying investors

Europe's battery-making champion has overstretched itself



#### NEWS

Theo Leggett & Michael Race Business correspondent & Business reporter, BBC News

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Business | Economy | Technology of Business | AI Business

## Vauxhall owner to close Luton factory



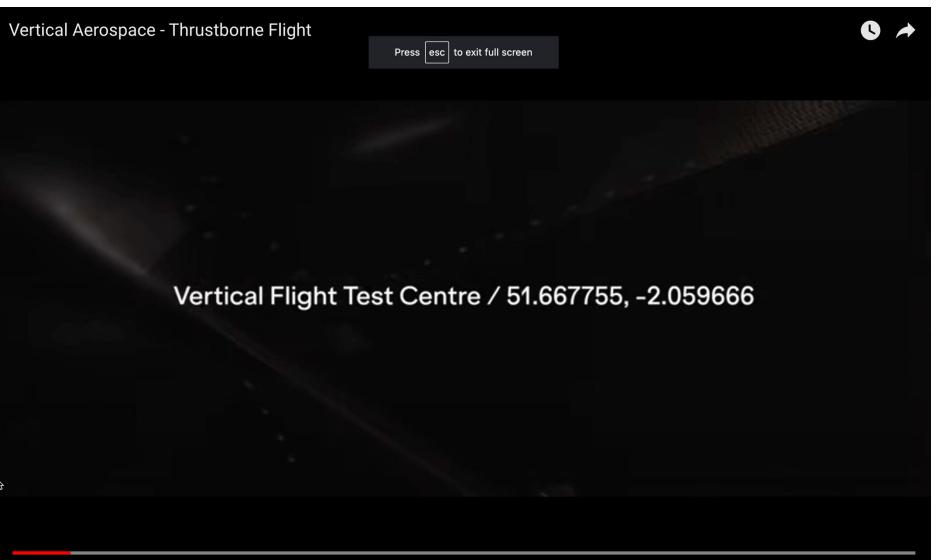
#### BMW delays electric Mini over 'uncertainty'

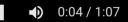


BMW said "multiple uncertainties facing the automotive industry" had led to its decision

18

### PERSPECTIVE: THE OPPORTUNITIES FOR ELECTRIC FLIGHT

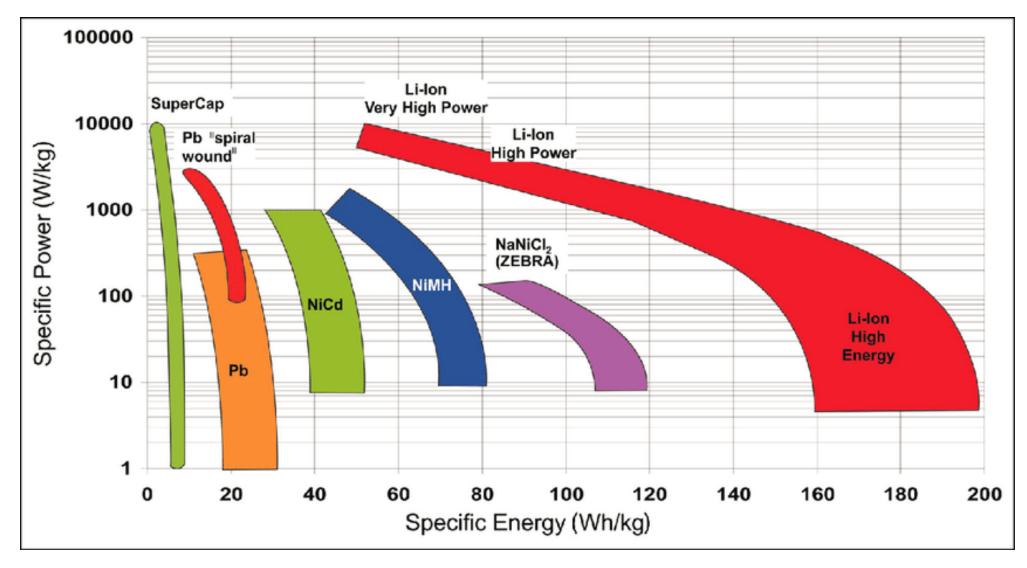






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## **LITHIUM-ION BATTERY**

#### DISCHARGE

#### CHARGE

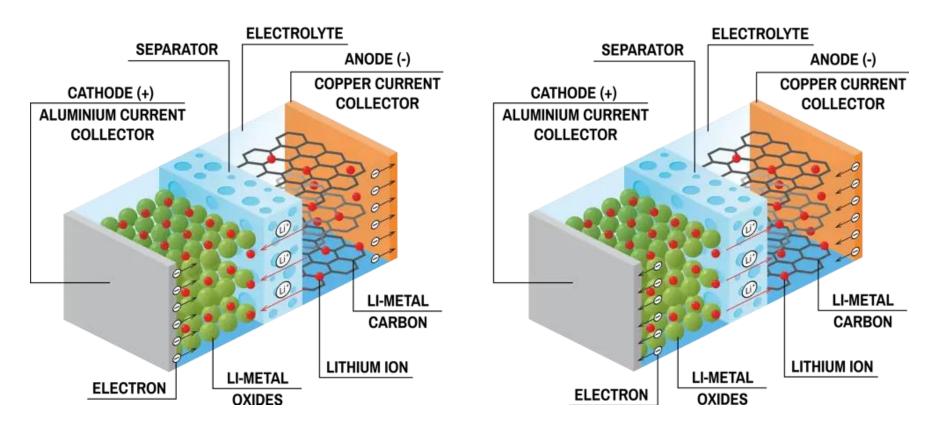
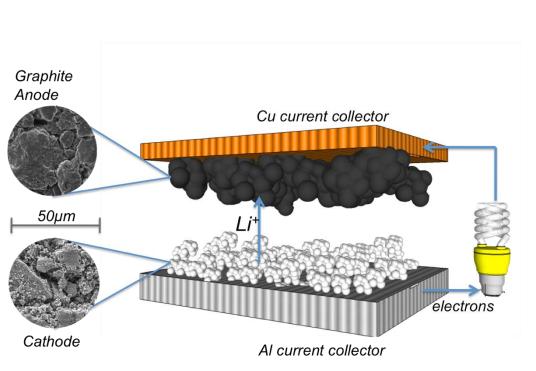


Image Credit: Shearing/RAENG

### LI-ION BATTERIES – JARGON BUSTING....



Term	Characteristic Units	Unit Abbreviation
Electromotive force (emf) Potential Voltage	volt	V
Current	ampere or amp	A
Resistance	ohm	$\Omega$ or ohm
Capacity	ampere-hour or amp-hour coulomb	Ah C
Power	watt	w
Power density (weight basis)	watts per kilogram	W kg <sup>-1</sup>
Power density (volume basis)	watts per cubic decimeter	W dm <sup>-3</sup>
Energy	watt-hour joule	Wh J
Energy density (weight basis)	watt-hours per kilogram	Wh kg <sup>-1</sup>
Energy density (volume basis)	watts-hours per cubic decimeter joules per cubic centimeter	Wh dm <sup>-3</sup>
	Star - Graditz Share - Star - Star - Star	J cm <sup>-3</sup>

### BATTERIES & THE ELECTRIC MOTOR





0.9Wh

Ca. 44Wh

504Wh

#### **BATTERIES & THE ELECTRIC MOTOR**





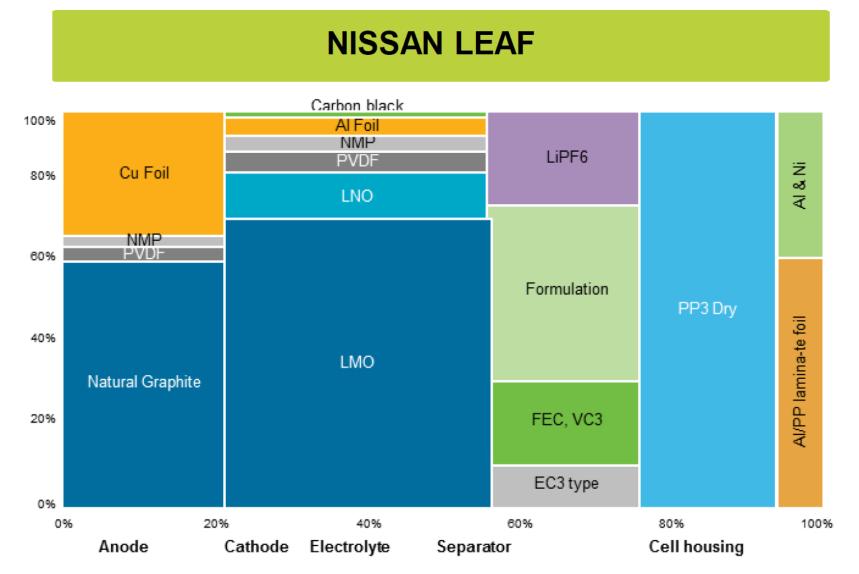
Image Credit: JLR



## 90 kWh

## 100 MWh+

### COST BREAKDOWN: GEN 1 NISSAN LEAF



BMDCEAIMR\_C\_Pillot\_Presentation\_5th\_Israeli\_Power\_Sources\_Herzelia\_May2015

### LITHIUM METAL ELECTRODES





#### Breaking Down the Cost of an **EV BATTERY CELL**

The average cost of lithium-ion batteries has declined by 89% since 2010.

#### What makes up the cost of lithium-ion cells?

CATHODE

**51**%

MANUFACTURING

& DEPRECIATION 24%

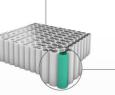


EV CHASSIS



A battery pack consists of multiple interconnected modules, and each module is made up of hundreds of individual cells.







Percentages may not add to 100 due to rounding.



ANDDE

12%



The cathode material determines the capacity and power of a battery, typically composed of lithium and other battery metals.

Е



The largest EV battery manufacturers are all headquartered in Asia.

80% of all cell manufacturing occurs in China.



The anode is the negatively-charged electrode, typically made of graphite.

Separators prevent electric contact between the cathode and the anode.

The electrolyte is the medium that transports lithium ions from the cathode to the anode.

Battery housings are cases that contain and protect battery packs, usually made of steel or aluminum.

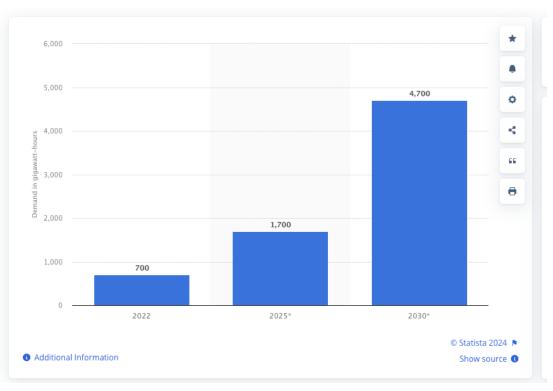


Image Credit: Statista

Source: BloombergNEF

ELEMENTS 🔿



#### Breaking Down the Cost of an **EV BATTERY CELL**

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& DEPRECIATION

24%

ANODE

12%

SEPARATOR

7%

ELECTROLYTE

4%

3%



EV CHASSIS



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Percentages may not add to 100 due to rounding. Source: BloombergNEF

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Lithium Nickel Cobalt Manganese

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ELEMENTS.VISUALCAPITALIST.COM

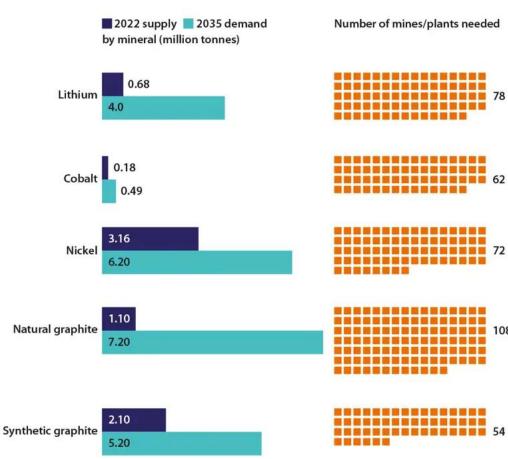


Image Credit: Shearing/RAENG

#### Image Credit: The Visual Capitalist



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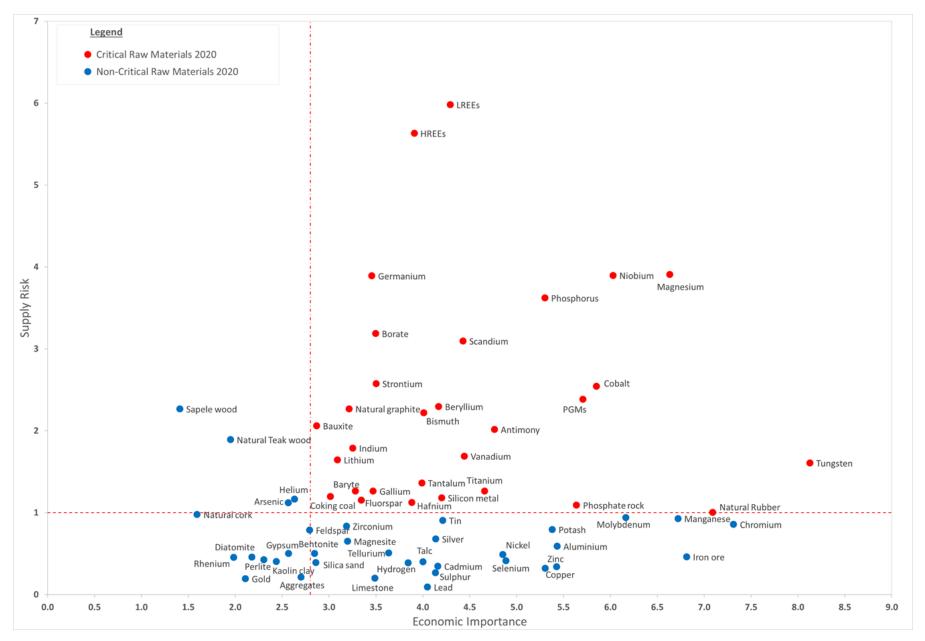


Image Credit: EU RMIS

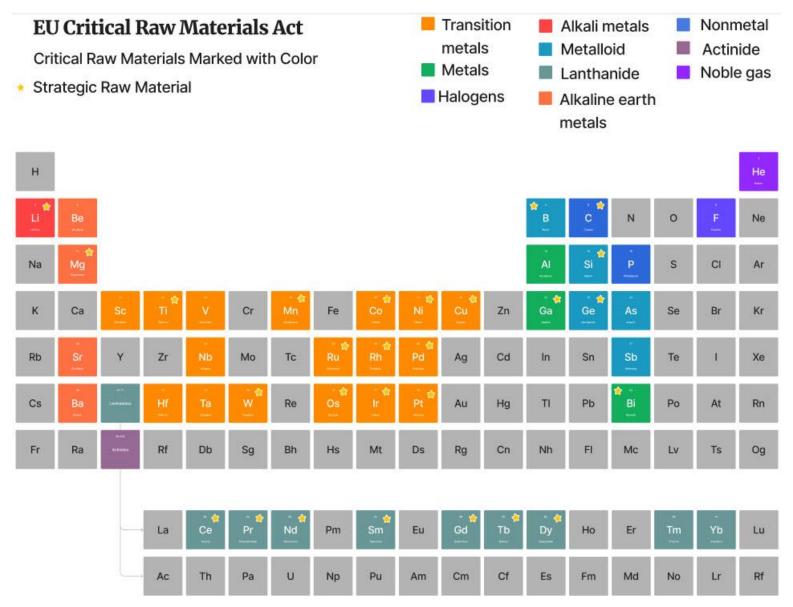
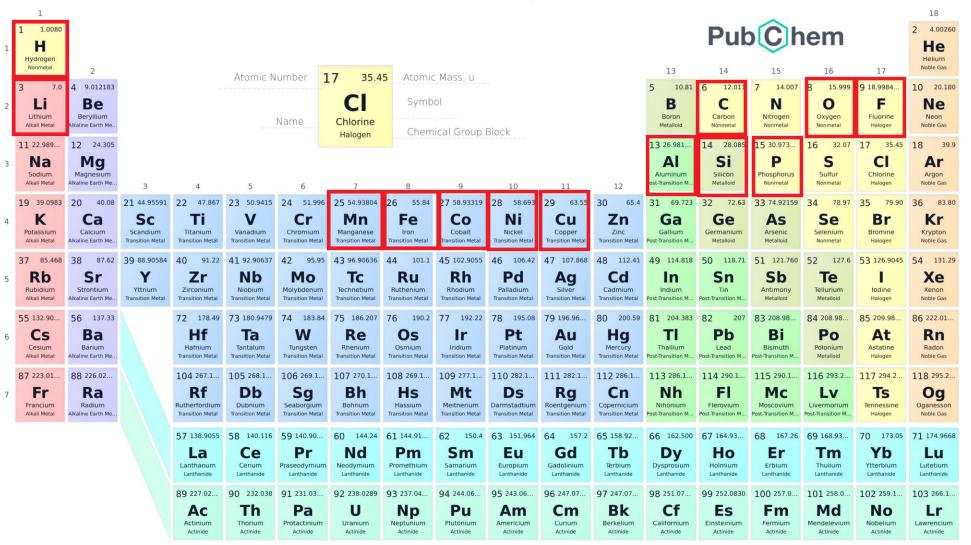
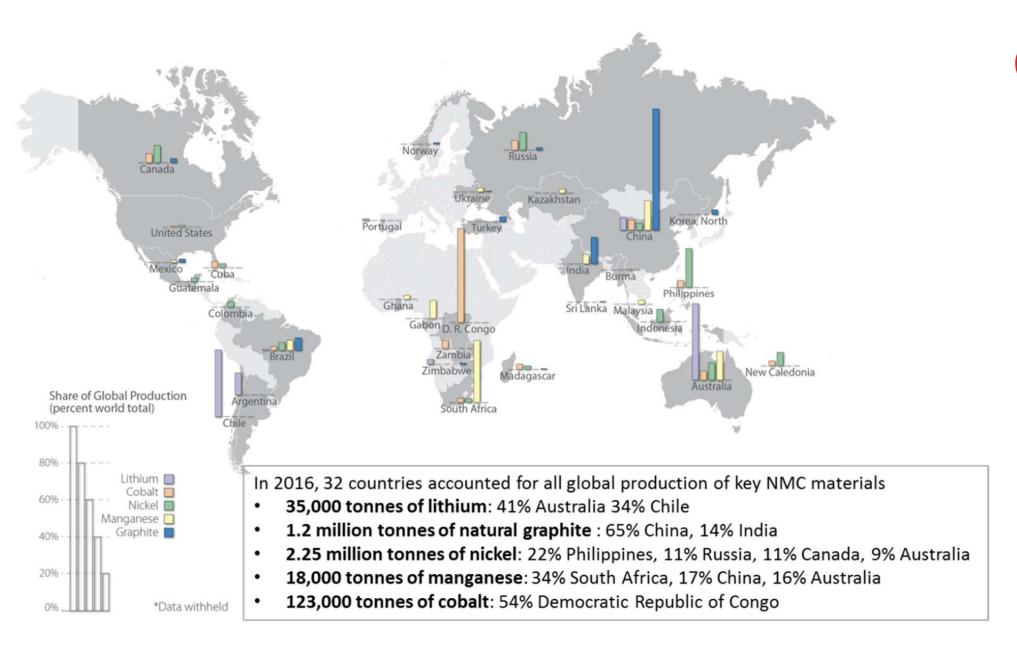


Image Credit: <u>https://mobilitynotes.com/european-critical-raw-</u> materials-act/ Ŧ

## PERIODIC TABLE OF ELEMENTS

#### **Chemical Group Block**





## Figure 1. World mining industry production for materials used in LIB in 2016 (data source: USGS 201632[13])Image Credit: Mayas et al 2019

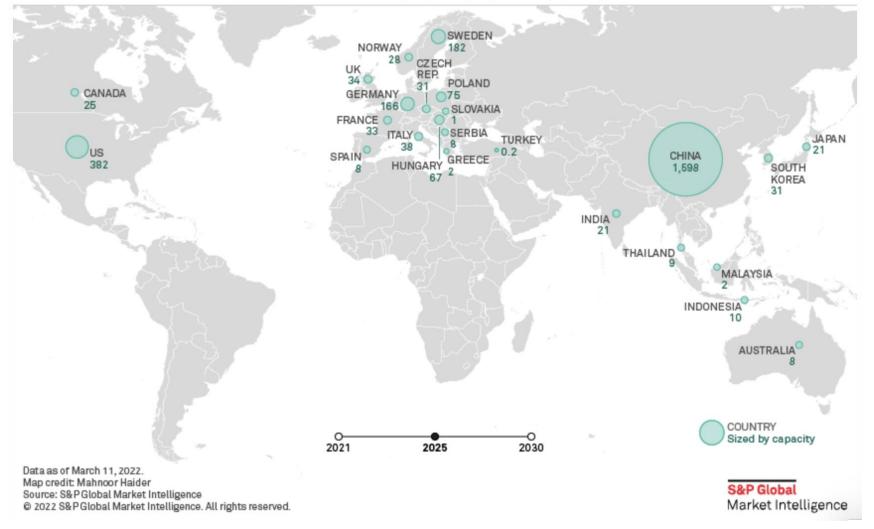
## GLOBAL LIB PRODUCTION GWH Lithium-ion battery capacity by country (GWh)



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### GLOBAL LIB PRODUCTION GWH

Lithium-ion battery capacity by country (GWh)

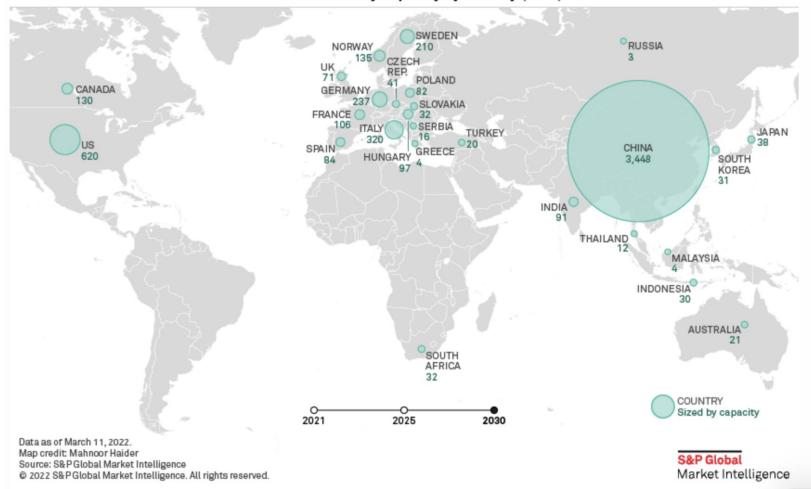


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#### GLOBAL LIB PRODUCTION GWH

#### Lithium-ion battery capacity by country (GWh)





### PERSPECTIVE: RAW MATERIALS VOLATILITY

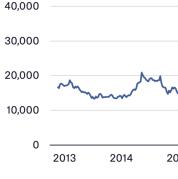


# Australia's lithium mining boom hit by sagging prices



#### Nickel prices have

Nickel open prices, US dollars pe



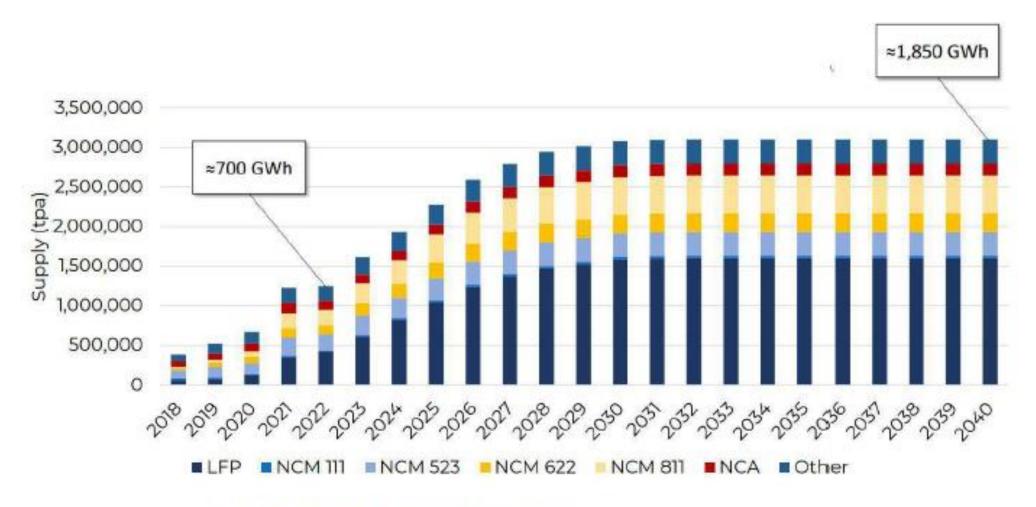
Source: Trading Economics

Image Credit: Tra

Australia is the world's largest producer of lithium ore

#### PERSPECTIVE: THE RENAISSANCE OF LFP





Source: Benchmark Mineral Intelligence 2022 | Q2 2022 Forecast

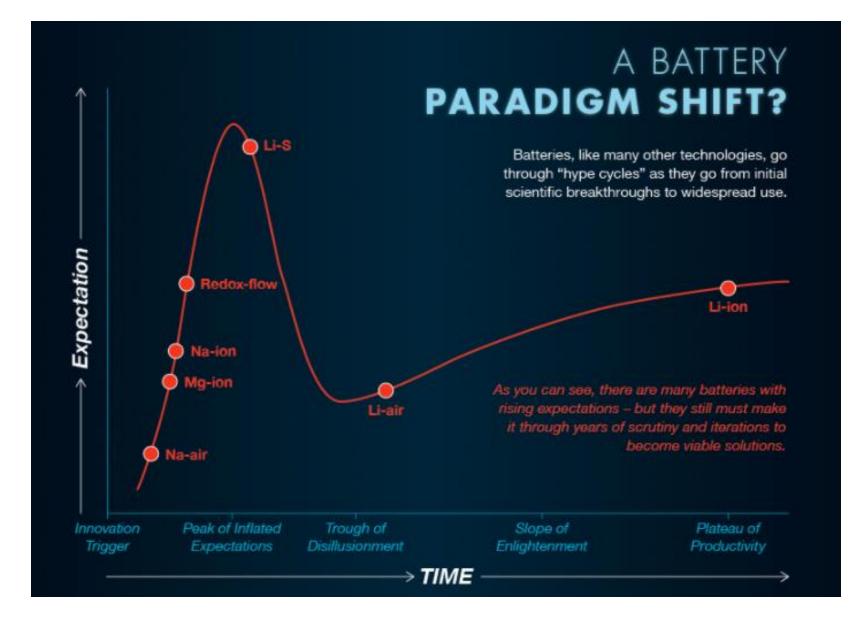
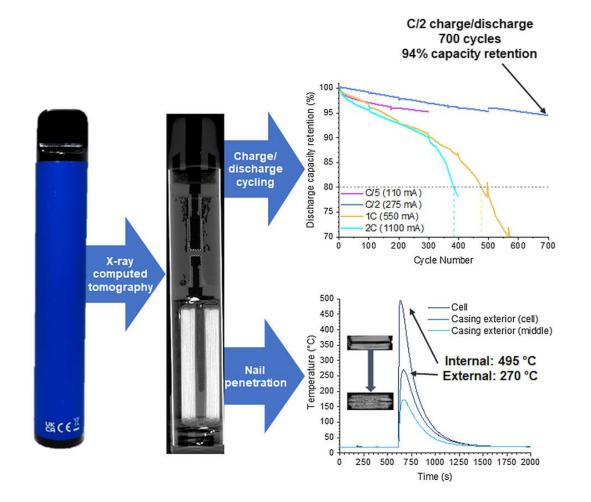


Image Credit: The Visual Capitalist

#### CASE STUDY 1: DISPOSABLE VAPE BATTERIES

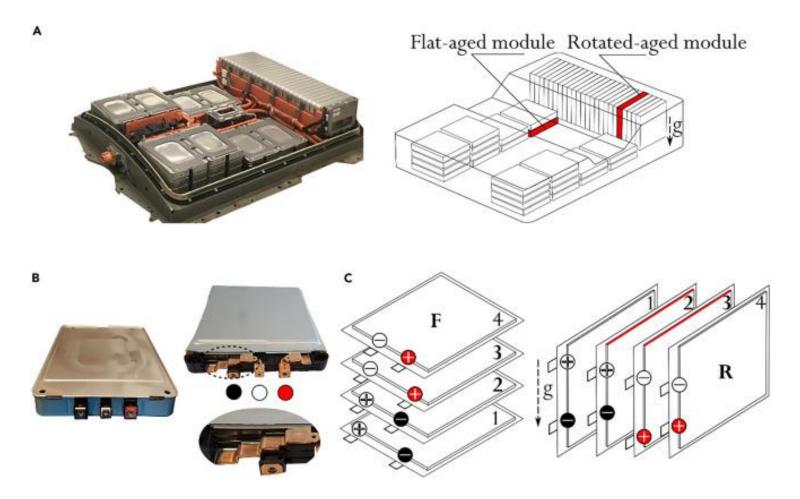


'Disposable Battery'

- 550 mAh, 3.7V
- 1.3 million batteries disposed of <u>every</u>
   <u>week</u> UK
- How many Teslas could be made every year from discarded UK Vape batteries?
   1965 Tesla Model S vehicles... (or more than 5 million iPhones)

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### CASE STUDY 2: EOL AUTOMOTIVE BATTERIES



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A Gen 1 Nisssan Leaf Cell has a capacity of 32Ah (nominal voltage 3.7V) At end of life its capacity retention is 80%

Each vehicle contains 192 cells

The Roosecote storage battery is 49MW/24.5MWh

How many end of life Nissan leaf vehicles would need to be recycled to service these needs?

1347 cars worth...

### CASE STUDY 3: TESLA MEGA-PACK





The Victoria Big Battery provides 300MW and 450MWh of grid services

It is likely constructed from 21700 cells

Assuming a capacity of 4.5Ah and nominal voltage of 3.7V

How many individual cells make up the big battery?

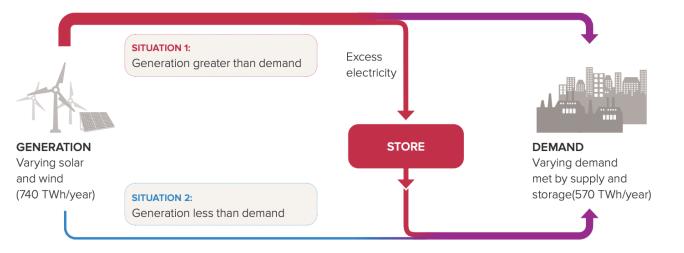
Ca. 27 million!!

## CASE STUDY 4: LONG DURATION STORAGE

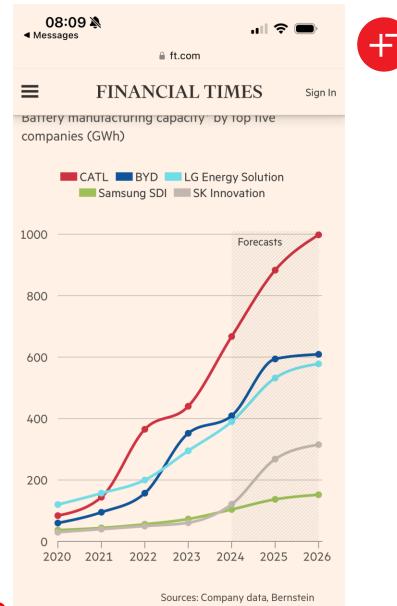
#### **FIGURE 1**

Energy store operation.

Demand must always be balanced by generation and / or storage.



To balance intermittent renewables over long periods (eg seasonal low wind) – the UK could require up to 120TWh of energy storage Related to 2023 global battery manufacture from the 'Top 5' – how many years production does this equate to? 2023 production of ca. 1.2TWh... so FINANCIAL TIMES about 100 years



under construction

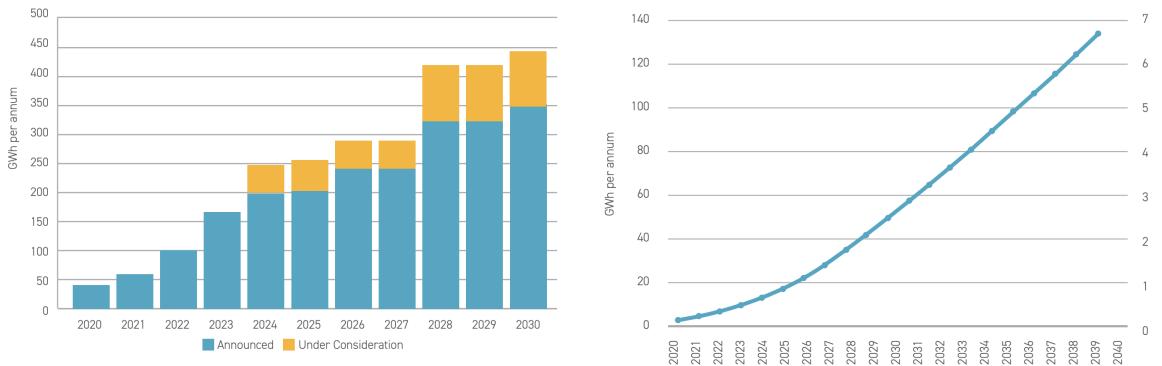
estimates and analysis • \*includes future projects that are announced or

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TRBLA

## THE ERA OF THE GIGAFACTORY

#### Source: Faraday Institution, UK electric vehicle and battery production potential to 2040



Projected demand for UK-produced batteries

#### European lithium-ion gigafactory battery manufacturing capacity to 2030

## BATTERIES: SUPPLY & DEMAND



44

Number of gigafactories

## GIGA-FACTORIES IN THE UK





## Thank You

Paul Shearing, ZERO Director:

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Image Credit: Ed Hawkins CC-BY